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D350-607-511
Job Sheet 185690



Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Stores/Pkg-2	9-89	NOV 19 2018
140	Packaging	4 pcs	11/23/18	11/23/18	0.00	0.00	Packaging1-3	9-89	NOV 21 2018
150	QC	4 pcs	11/23/18	11/23/18	0.00	0.00	QC4	9-89	NOV 21 2018
160	Packaging	4 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-1	9-89	NOV 21 2018
165	DC	4 pcs	11/23/18	11/23/18	0.00	0.00	DC	9-89	NOV 21 2018
170	QC21-FG	4 Ea	11/23/18	11/23/18	0.00	0.00	QC21	9-89	NOV 21 2018

Part Op Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	5106980
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	5006970
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	5093644 x5 511 8802x3
D3501-1	Bushing	32 Ea (8 ea)	90-Start up Operation	5094369 x3
D3910-3	Crosstube Lug	8 Ea (2 ea)	90-Start up Operation	5120062x3 51182 95x5
D3910-5	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	5121787
D3910-7	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	5112273
D3984-030	Rubber Extrusion, X-tube, 3"	32 Ea (8 ea)	90-Start up Operation	5118655
D4148-041	Fwd Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5122973x8/22992x3
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5117462x3 512750 x1
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	5121994x4
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	5122949
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5094392
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	5104062
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	5123486
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	5057477
D4085-3	Placard	4 Ea (1 ea)	90-Start up Operation	5116984
D4713-1	Spacer	4 Ea (1 ea)	90-Start up Operation	5095336
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations

QA Closed: _____ Date: _____

Work Order update only



WORK ORDER NON-CONFORMANCE / UPDATE

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS											
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐					
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐					
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐					
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐							
Date : _____		Step # : _____		QTY Effective : _____						Approval _____					
Description Work Order Deviation				Disposition											
Root Cause				FAULT CATEGORY											
Environment ☐				Pressure/Forced ☐				Temperature/Cure ☐				Power Loss ☐			
Design ☐				Bending ☐				Set-up ☐				Folio/Progi ☐			
Doc/Data ☐				Centre Not Concentric ☐				BOM/Route ☐				Grain ☐			
Equip/Tooling ☐				Cracks ☐				Broken/Damage/Defect ☐				Weld ☐			
Handling/Pre ☐				Crimp/Kink/Ripple/Wave ☐				Inspection Incomplete/Unqualified ☐				Wrong Stock Pulled ☐			
Material ☐				Cuffs ☐				Contamination ☐				Out of Sequence ☐			
Internal Transport ☐				Crushing ☐				Countersink ☐				Off-set ☐			
Tribal Knowledge ☐				Heat Treat ☐				Cut Too Short ☐				Mislabeled ☐			
LOA ☐				Wave/Twist in Tube ☐				Instructions Incomplete/Unclear ☐				Fit/Function ☐			
Substation ☐				Marks/Chatter ☐				Drill Holes ☐				Misaligned/off center ☐			
Past Expiry Date ☐															
Misidentified ☐															
				OTHER : _____											

Operation
90-Start up Operation

Component Part

Required

Inventory

Allocated

AN4-14A	80	1,247	0
AN4-42A	16	99	0
AN6-13A	8	117	0
D3501-1	32	148	0
D3910-3	8	37	0
D3910-5	4	41	0
D3910-7	4	24	0
D3984-030	32	210	0
D4085-3	4	33	0
D4148-041	4	12	0
D4149-041	4	9	0
D4713-1	4	13	0
D4775-041	8	6	0
D4776-3	8	60	0
MS21042L4	96	3,439	0
MS21042L6	8	344	0
MS3367-5-0	4	223	0
NAS1149F0432P	160	678	0
NAS1149F0663P	16	518	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 12:24 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due		☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		FAULT CATEGORY ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
				OTHER : ☐							